



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2054**Job Sheet 197752**

Part No: D2054

Job Qty: 20 pcs

Part Name: Bushing - Delrin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Due Date: 7/29/19

Created By: Manon Dubois

Type: SOLD

Description:

Note: DWG REV B IPP A1 03.01.21 Revise Dwg Rev B; added Black Teflon or Delring: Made on Cobra RF

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	20 pcs	7/29/19	7/29/19	0.50	0.95	Hardinge - 1		BM JULY 17 19
110	QC 2	20 pcs	7/29/19	7/29/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		JBD 7/17/19

DA-
6
9-6DAS
65
9-89

Container No: S198669



Part: D2054

Job No: 197752

Serial No/Batch: S198669

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 07/17/19

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120 QC 8	20 pcs	7/29/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	20 pcs	7/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

RML 19/07/19

TUE 7-23-2019

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O.R

Bin: GA126

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	7/29/19	0.00 0.00	QC 21 - SA - 21	DAS JUL 24 2019
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-88

Part Op 100 - Machine as per folio FA
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____), LOCATION : GA
 140 - (QC21- Final Inspection - Work Order Release)

(0.2) GA/26

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.000	Delrin Round Bar 1" Color: Black	1.1660 ft (.0583 ea)	100-Hardinge - 1	S/78108

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	MDELRR1.000	1	8	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.000Inches ± 0.030	1.030 0.970	.9975	
2	Bushing	0.063Inches ± 0.010	0.073 0.053	.065	
3	Bushing	0.500Inches ± 0.010	0.510 0.490	.503	
4	Bushing	0.030Inches ± 0.030	0.060 0.000	.035	
5	Bushing	45Degrees ± 0	45 45	450	
6	Bushing	0.016Inches ± 0.010	0.026 0.006	✓	Radius
7	Bushing	0.625Inches + 0.005 - 0.000	0.630 0.625	0.625	
8	Bushing	0.510Inches + 0.005 - 0.000	0.515 0.510	0.511	

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